



Cooper  
*stairworks*

stair  
parts



RAIL  
6009 Sapele  
BALUSTERS  
5060 1-1/4" Primed  
BOX NEWEL  
4093 Recessed Panel  
Primed w/Sapele Cap & Bead

**Cover Photo:**  
RAIL  
6014 Sapele, Plowed  
BALUSTERS  
5360 Chamfered Primed  
BOX NEWELS  
4093 Recessed Panel  
Primed w/Sapele Cap & Bead



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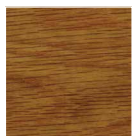
We are committed to continuing the tradition of fine American manufacturing. Cooper Stair Parts are manufactured in Somerset, MA.

## Wood Species

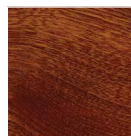
All stair parts in this brochure are made at our factory (unless otherwise noted) and are available in the species below. When your project requires a specific species not shown, let us call on our lumber suppliers from all over the globe to find it.



Red Oak



White Oak



Sapele Mahogany or Utile\*



Maple



Southern Yellow Pine



Cherry



Jatoba



Poplar



Reclaimed Wood

\*Sapele and Utile (also known as Sipò) are closely related to genuine Mahogany and commonly used interchangeably in carpentry.



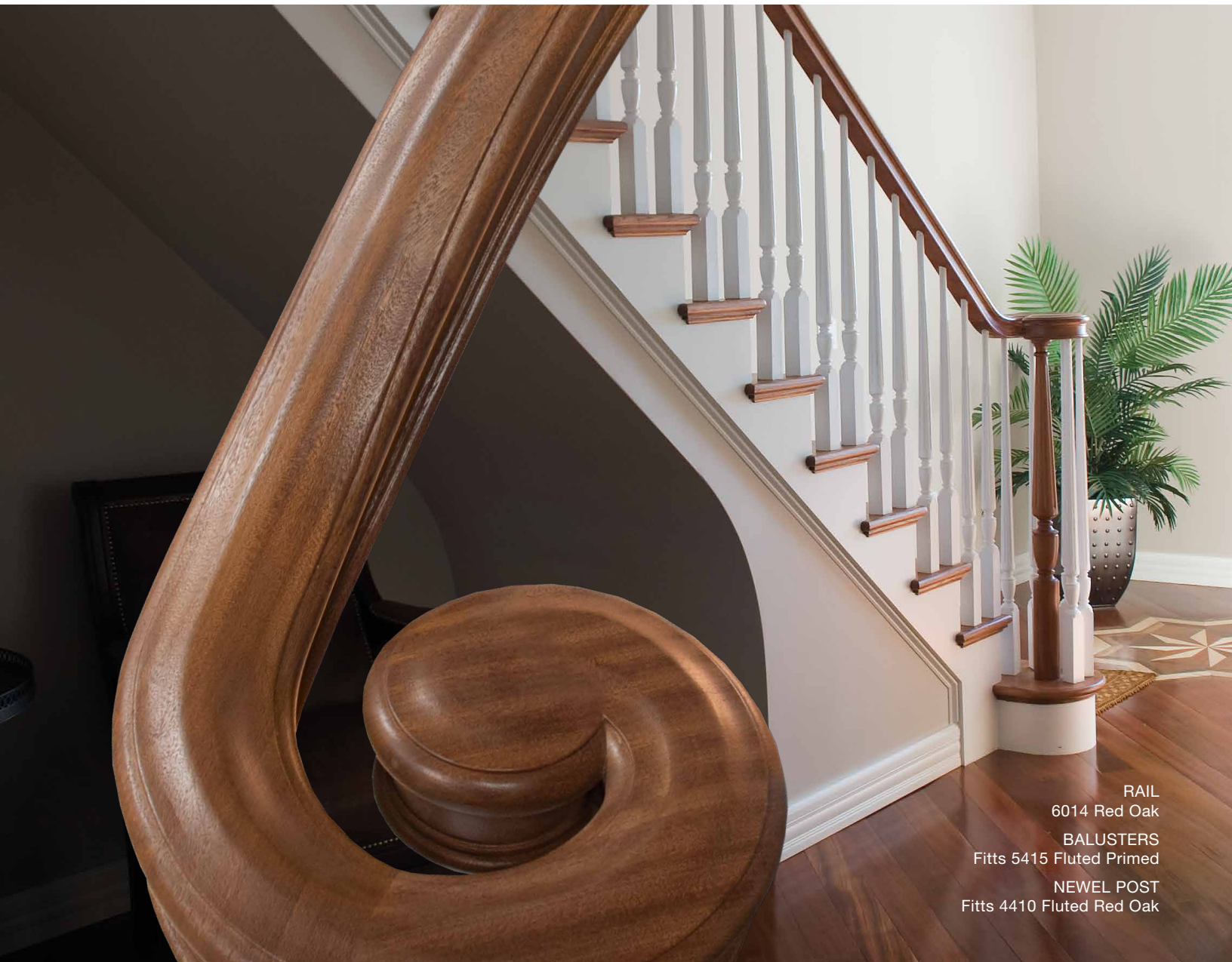


RAIL  
6014 Sapele  
BALUSTERS  
Fitts 5415 Primed  
NEWEL POSTS  
Fitts 4410 Primed Maple



# Handrail and Fittings.

A PERFECTLY DESIGNED HANDRAIL PROFILE STRIKES A DELICATE BALANCE BETWEEN FORM AND FUNCTION. A SAFE HANDRAIL MUST BE EASY TO GRASP BY ANY SIZE HAND. A BEAUTIFUL HANDRAIL MIRRORS THE OTHER ARCHITECTURAL ELEMENTS OF THE HOME AND LOOKS STUNNING FROM BOTH ABOVE AND BELOW. WE ARE PROUD TO OFFER THE FOLLOWING SELECTION OF WELL DESIGNED HANDRAIL PROFILES. ALL HANDRAIL AND FITTINGS ARE MADE IN OUR OWN SHOP AND AVAILABLE IN MANY WOOD SPECIES.

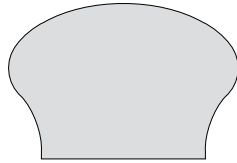


RAIL  
6014 Red Oak  
BALUSTERS  
Fitts 5415 Fluted Primed  
NEWEL POST  
Fitts 4410 Fluted Red Oak

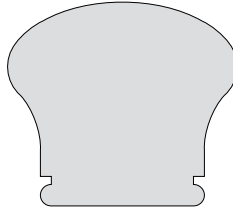
VOLUTE  
6014 Sapele

# Handrail Profiles.

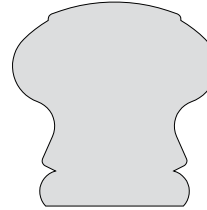
Profiles below are available in the following lengths: 4', 6', 8', 10', 12', 14', and 16'.



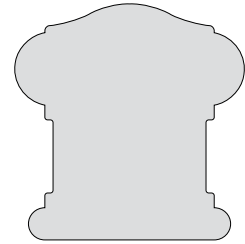
6008  
**Somerset**  
1-13/16" x 2-5/8"



6009  
**Somerset w/Bead**  
2-3/8" x 2-5/8"



6011  
**Portsmouth**  
2-3/8" x 2-3/8"



6014  
**Lexington**  
2-3/4" x 2-5/8"

Red Oak
White Oak
Sapele Mahogany
Maple

✓
7
✓
✓

✓
7
✓
✓

7
✓
7
7

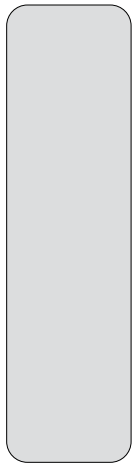
✓
✓
✓
✓

1-1/2" Max plow for square top balusters.

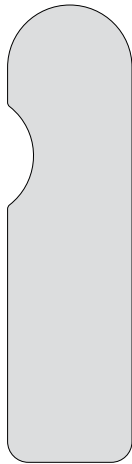
1-1/4" Max plow for square top balusters.

1-1/4" Max plow for square top balusters.

Recommended for use with 1-3/4" balusters.



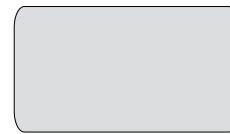
6003 7  
**Contemporary**  
1-1/2" x 5-1/2"



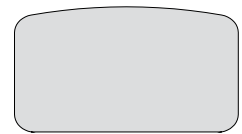
6004 7  
**Contemporary with 1 Finger Groove**  
1-1/2" x 5-1/2"



6004-2 7  
**Contemporary with 2 Finger Grooves**  
1-1/2" x 5-1/2"



6000 7  
**Contemporary**  
1-1/2" x 2-5/8"  
Recommended for use with 1-3/4" balusters.  
1-3/4" Max plow for square top balusters.



6000A 7  
**Contemporary**  
1-1/2" x 2-5/8"  
Recommended for use with 1-3/4" balusters.  
1-3/4" Max plow for square top balusters.

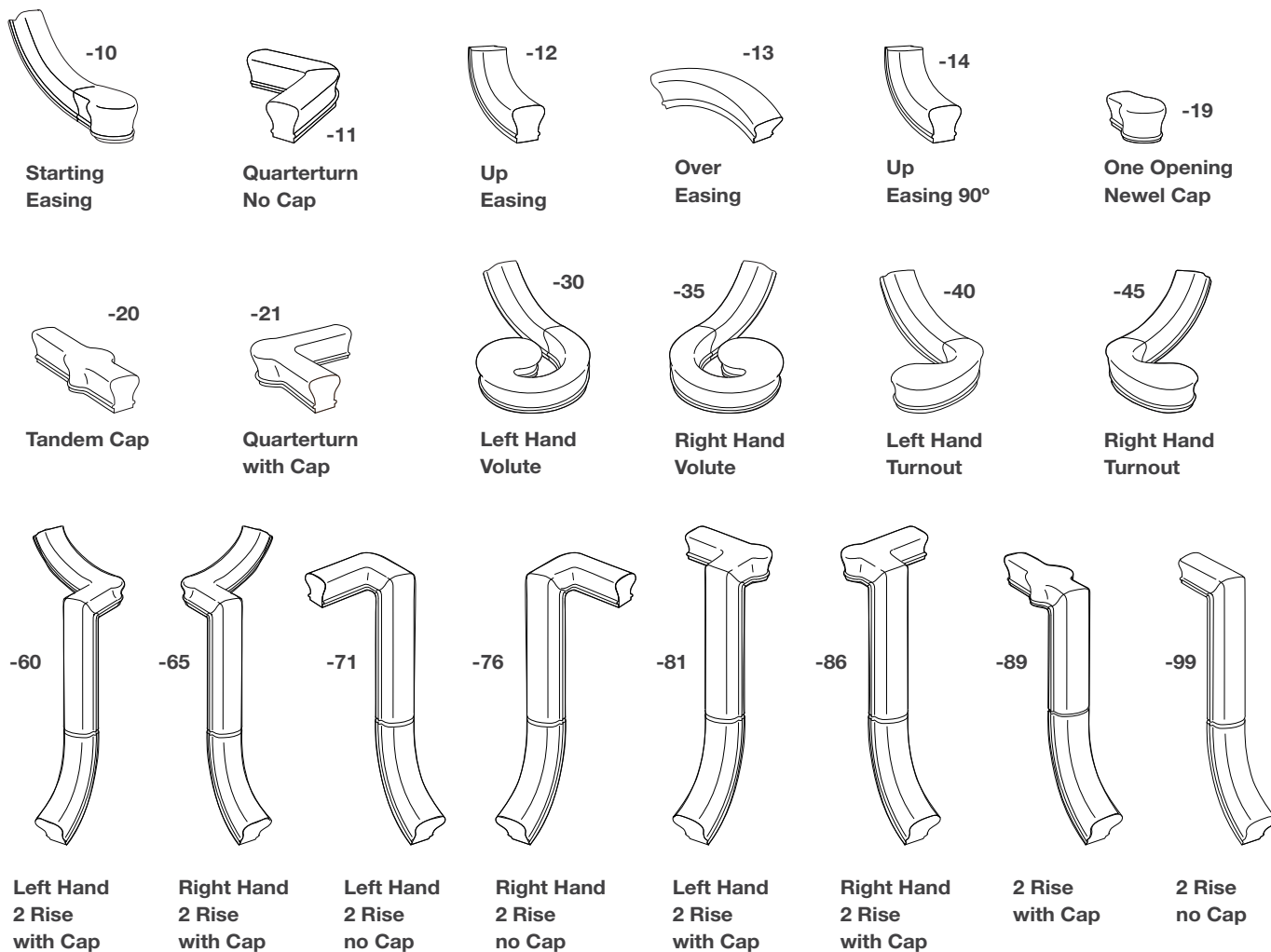


## CUSTOM CURVED HANDRAIL

Our CAD department and state-of-the-art CNC machines work together to create custom curved handrails in any profile and species. Simply provide us with a drawing or template and we will create the perfect custom curved rail for your project.

# Fittings and Goosenecks.

Fitting diagrams are used to show function of fitting only and do not depict actual rail profile.



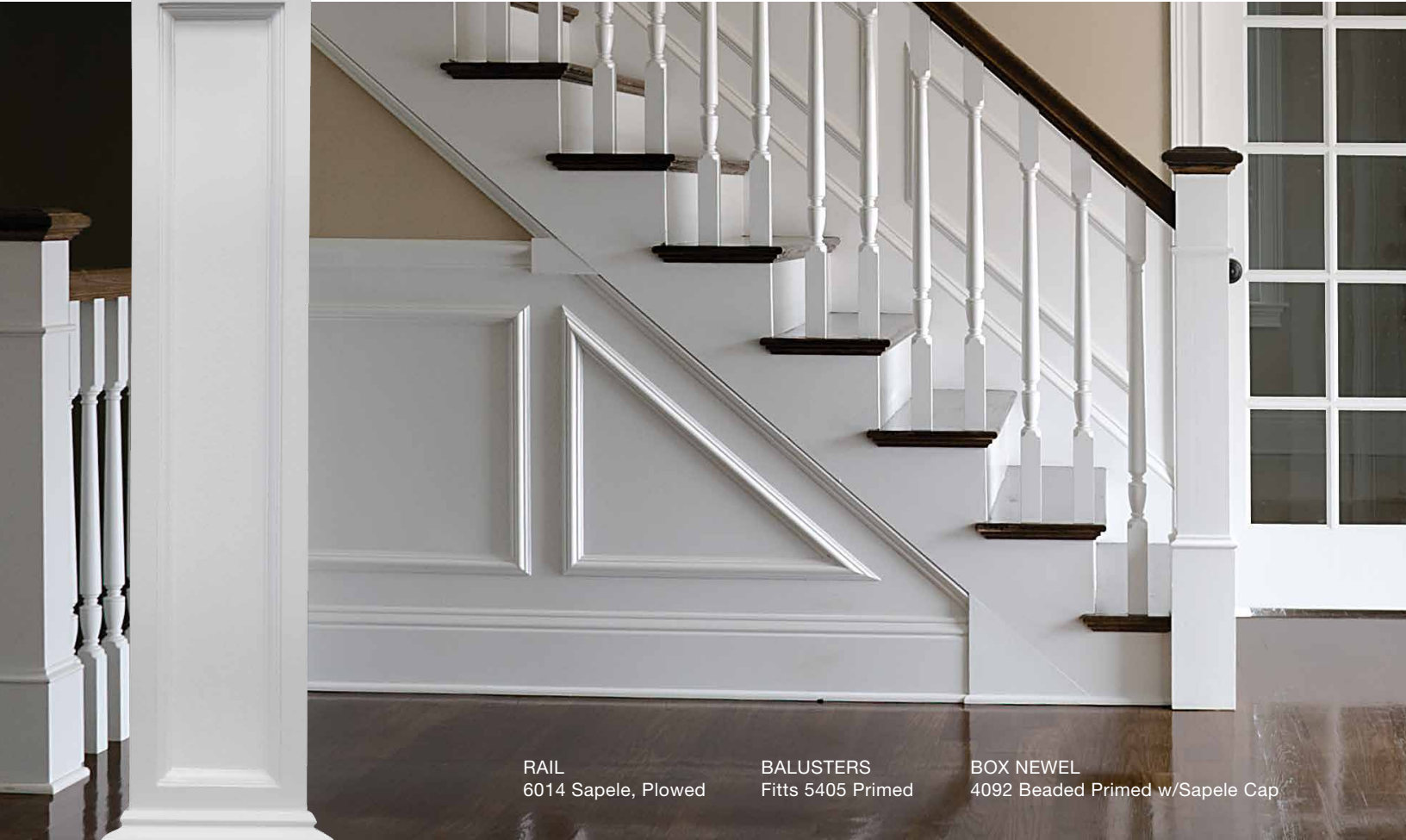
## AVAILABILITY

The fittings above are available in most wood species in the following handrail profiles. When ordering, please use the 4-digit handrail code followed by the 2-digit fitting code. For example a Starting Easing in Lexington would be 6014-10.

	6014 Lexington	6011 Portsmouth	6008 Somerset	6009 Somerset w/Bead
Red Oak	✓	☐	☐	☐
White Oak	✓	☐	☐	☐
Sapele Mahogany	✓	☐	☐	☐
Maple	☐	☐	☐	☐

# Box Newels.

FROM A CENTURIES-OLD FARMHOUSE IN CANTERBURY, NH TO AN ORNATE VICTORIAN ON THE EAST SIDE OF PROVIDENCE, RI. FROM A CLASSIC COLONIAL IN CAMBRIDGE, MA TO AN OCEANFRONT COTTAGE IN PORTLAND, ME. COOPER BOX NEWELS COMPLEMENT ALMOST ANY ARCHITECTURAL STYLE FOUND IN HOMES THROUGHOUT NEW ENGLAND AND BEYOND.



RAIL  
6014 Sapele, Plowed

BALUSTERS  
Fitts 5405 Primed

BOX NEWEL  
4092 Beaded Primed w/Sapele Cap



## PACKAGING

Each end of the post has a custom fitted protective cap that suspends the newel in the box. Our double wall corrugated cardboard boxes enable us to safely ship our newels and assure they arrive in perfect condition.



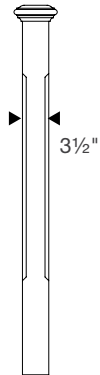


RAIL  
6210 Sapele  
BALUSTERS  
Fitts 5415 Primed  
BOX NEWELS  
4093 Beaded Primed

# Standard Box Newels.

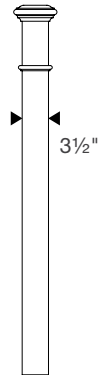
All box newels are solid throughout. Available in Red Oak, Poplar, Primed, Sapele, Maple, or any custom species.

## CHAMFERED NEWELS

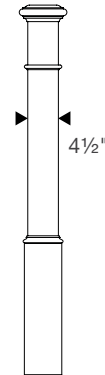


**Chamfered**  
4076CH  
54" 60" 72"

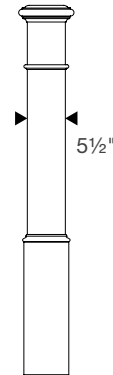
## BEADED NEWELS



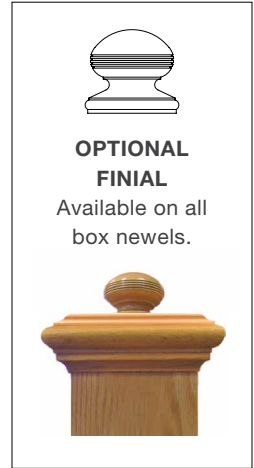
**Beaded**  
4076BD  
54" 60" 72"



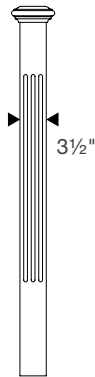
**Beaded**  
4092BD  
54" 60" 72"



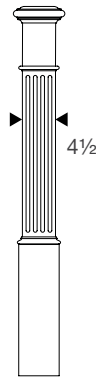
**Beaded**  
4093BD  
54" 60" 72"



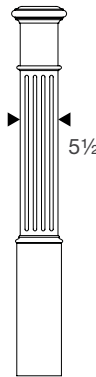
## FLUTED NEWELS



**Fluted**  
4076FL  
54" 60" 72"

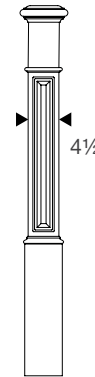


**Fluted**  
4092FL  
54" 60" 72"

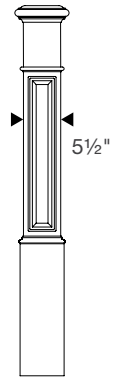


**Fluted**  
4093FL  
54" 60" 72"

## RAISED PANEL NEWELS



**Raised Panel**  
4092RP  
54" 60" 72"

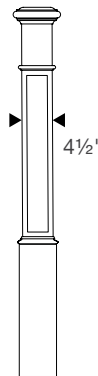


**Raised Panel**  
4093RP  
54" 60" 72"

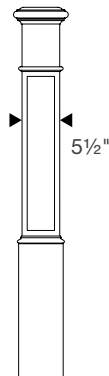
## RECESSED PANEL NEWELS



Profile Detail

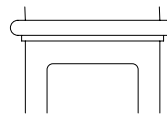


**Recessed Panel**  
4092RCPSQ  
54" 60" 72"

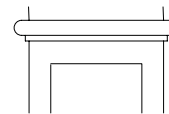


**Recessed Panel**  
4093RCPSQ  
54" 60" 72"

### RECESSED PANEL CORNER OPTIONS:



Standard  
Radius Corners



Hand Chiseled  
Square Corners

### RECESSED PANEL APPLIED MOULDING OPTIONS:



N-2051  
Applied



N-2424  
Applied



N-3204  
Applied



RAIL  
6014 Sapele  
BALUSTERS  
Fitts 5911 Primed  
BOX NEWELS  
Custom 4092 Raised Panel Primed

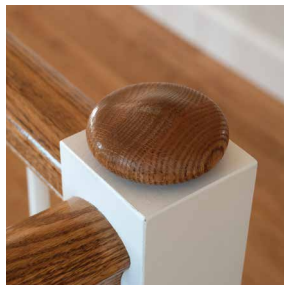


# Custom Newels.

LET US HELP YOU MAKE YOUR STAIR TRULY ONE-OF-A-KIND. SIMPLY PROVIDE US WITH A DRAWING OR SKETCH AND OUR CRAFTSMEN WILL CREATE CUSTOM NEWEL POSTS AND BALUSTERS IN YOUR CHOICE OF WOOD SPECIES.



**Mix and Match Species**



**Custom Caps**



**Custom Panels**



**Custom Turned Newels**

# Legacy Newels.

YOU LOVE THE SEAMLESS LOOK OF OVER-THE-POST STAIRCASE CONSTRUCTION, BUT ALSO WANT A STARTING NEWEL THAT MAKES A BOLD STATEMENT. THE COOPER STAIRWORKS SIGNATURE LEGACY NEWEL CAN TRANSFORM AN ORDINARY ENTRYWAY INTO A GRAND FOYER.



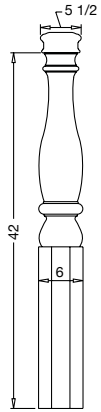
RAIL  
6014 Mahogany

BALUSTERS  
2615 Primed

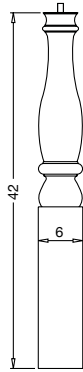
NEWEL POSTS  
Custom 5010 Octagon Mahogany



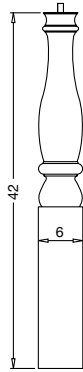
All Legacy newels are made-to-order and available in any wood species (see page 1).



5013OCT **Octagon**  
6" x 42"

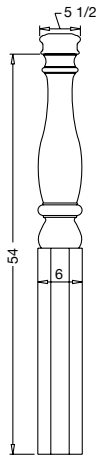


5013RB **Round**  
6" x 42"

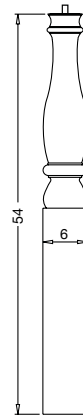


5013SQ **Square**  
6" x 42"

Shown with fitting.



501054OCT **Octagon**  
6" x 54"



501054SQ **Square**  
6" x 54"

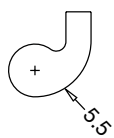


501054RB **Round**  
6" x 54"

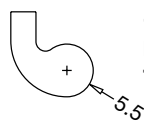
Shown with fitting.

**FITTINGS**

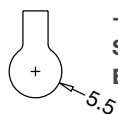
Fittings available in the following handrail profiles:  
Lexington, Somerset, Somerset with Bead, and Portsmouth  
(see page 4 for handrail profiles).



-42 **Left Hand Turnout**



-47 **Right Hand Turnout**



-05 **Starting Easement**





RAIL  
6010 SYP,  
Plowed

BALUSTERS  
5060 Primed

BOX NEWELS  
Custom 4076 Primed

# Square Balusters.



### 1-1/4" Square

5060-36    5060-42  
1-1/4" x 36"    1-1/4" x 42"

### 1-1/2" Square

5260-36    5260-42  
1-1/2" x 36"    1-1/2" x 42"

### 1-3/4" Square

5360-36    5360-42  
1-3/4" x 36"    1-3/4" x 42"

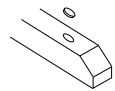
<b>Poplar</b>	✓	✓
<b>Red Oak</b>	✓	✓
<b>Yellow Pine</b>	☒	☒

✓	✓
✓	✓
☒	☒

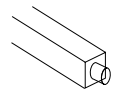
✓	✓
✓	✓
☒	☒

✓	✓
✓	✓
☒	☒

### BALUSTER OPTIONS



**BEVEL**  
Bevel end and drill for screw and bung (bung included)



Insert pin in baluster  
**PIN12**  
1/2" diameter  
**PIN34**  
3/4" diameter (standard)





RAIL  
6009 Sapele, Plowed

BALUSTERS  
5060 Primed

NEWEL POST  
Fitts 4010 Beech Primed

# Treads and Risers.

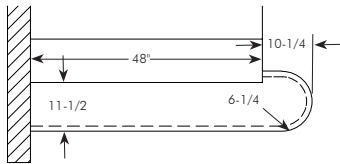


RAIL  
6014 Sapele, Plowed  
BALUSTERS  
5360 Chamfered Primed  
BOX NEWELS  
4093 Recessed Panel  
Primed w/Sapele Cap & Bead



# Starting Steps.

Treads available in any species (see page 1) with matching, paint grade, or primed riser. Includes cove moulding to match riser material. Standard 1-1/16" tread and 3/4" riser with 1-1/8" tread overhang. Please note that 3/4" tread available, however not guaranteed for treads wider than 12-1/2". Please specify tread length, 48" step is standard.

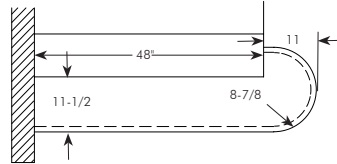


**8010**  
**Single Bullnose**

**Red Oak Tread w/Oak Riser** ✓

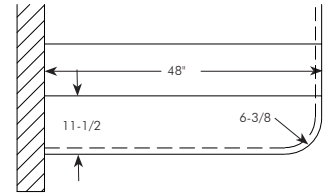
**Red Oak Tread w/Paint Grade Riser** ✓

*Specify left or right hand.*



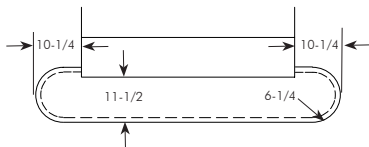
**8030**  
**Single Bullnose**  
**Half Circle** 5

*Specify left or right hand.*

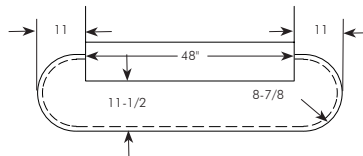


**8040**  
**Single End**  
**Quarter Circle** 5

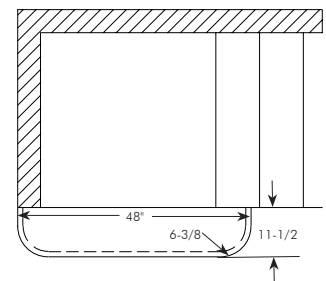
*Specify left or right hand.*



**8015**  
**Double Bullnose** 5



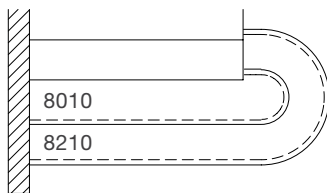
**8050**  
**Double Bullnose**  
**Half Circle** 5



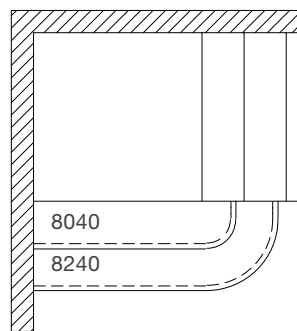
**8060**  
**Double End**  
**Quarter Circle** 5

## STACKED STARTING STEPS

Please specify run (measured from riser to riser), rise (measured from tread to tread), and species (see page 1). Please note that 3/4" tread available, however not guaranteed for treads wider than 12-1/2".



**8210**  
**Single Bullnose** 10



**8240**  
**Single End Quarter Circle** 10



**SHOE**  
**MOULDING** 10

Quarter round shoe moulding available for all starting steps.

# Treads.

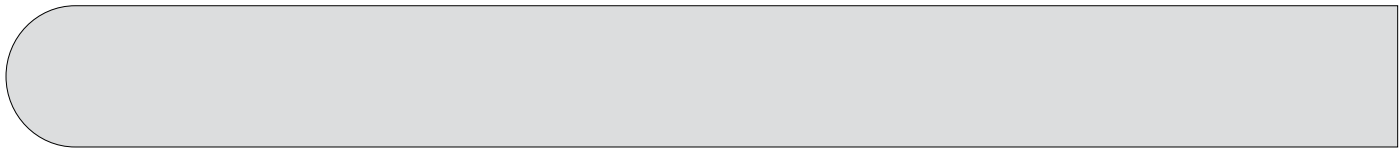


**Standard Tread**  
Nosed one edge, square three sides, sanded face



**Returned Tread**  
Nosed two edges, sanded face  
(Note: LH Shown)

	STANDARD TREADS									RETURNED TREADS	
	Red Oak	Red Oak Good two sides	White Oak Plain Sawn	Maple	Yellow Pine 1" finish thickness	Yellow Pine #2 Grade 1" finish thickness	Plywood 3/4" CDX	Cherry	Jatoba	Red Oak w/returned end specify LH or RH	Red Oak reversible w/returned end
<b>3/4" x 10-1/2"</b>											
36"	☑	SP	SP	SP	☑	SP	SP	SP	SP	SP	SP
42"	☑	SP	SP	SP	☑	SP	SP	SP	SP	☑	☑
48"	☑	SP	SP	SP	☑	SP	SP	SP	SP	☑	☑
60"	☑	SP	SP	SP	SP	SP	SP	SP	SP	☑	SP
72"	SP	SP	SP	SP	☑	SP	SP	SP	SP	SP	SP
<b>3/4" x 11-1/2"</b>											
36"	☑	SP	SP	SP	☑	SP	☑	SP	SP	SP	SP
42"	☑	SP	☑	☑	☑	SP	☑	SP	SP	☑	☑
48"	☑	SP	☑	☑	☑	SP	☑	SP	SP	☑	☑
54"	☑	SP	SP	☑	☑	SP	☑	SP	SP	SP	SP
60"	☑	☑	☑	SP	☑	SP	☑	SP	SP	☑	SP
72"	☑	SP	SP	☑	☑	SP	SP	SP	SP	SP	SP
<b>1-1/16" x 10-1/2"</b>											
36"	☑	SP	SP	SP	☑	SP	SP	SP	SP	SP	SP
42"	☑	SP	SP	SP	☑	☑	SP	SP	SP	☑	☑
48"	☑	SP	SP	SP	☑	☑	SP	SP	SP	☑	☑
54"	☑	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP
60"	☑	SP	SP	SP	SP	SP	SP	SP	SP	☑	SP
<b>1-1/16" x 11-1/2"</b>											
36"	☑	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP
42"	☑	SP	☑	☑	☑	SP	SP	SP	SP	☑	☑
48"	☑	SP	☑	☑	☑	SP	SP	SP	SP	☑	☑
54"	☑	SP	☑	☑	☑	SP	SP	SP	SP	SP	SP
60"	☑	☑	SP	☑	☑	SP	SP	SP	SP	☑	☑
72"	☑	SP	☑	☑	SP	SP	SP	SP	SP	SP	SP
<b>1-1/16" x 28"</b>											
72"	☑	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP
<i>(for curved tread, square 4 sides)</i>											



tread profile



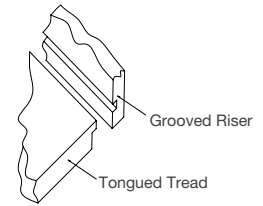
# Risers.



**Riser**  
S4S with sanded face

	7-7/8" HEIGHT			8" HEIGHT	9-1/4" HEIGHT		
	Red Oak	Yellow Pine	Plywood	Poplar	Poplar	Clear Pine	Primed and Finger Jointed
3/4" x 38"	☐	☑	☑	☐	☐	☐	☐
3/4" x 42"	☑	☑	☑	☑	☑	☐	☐
3/4" x 48"	☑	☑	☑	☑	☑	☐	☐
3/4" x 54"	☑	☑	☑	☑	☐	☐	☐
3/4" x 60"	☑	☑	☑	☑	☐	☐	☐

## TREAD AND RISER SERVICES

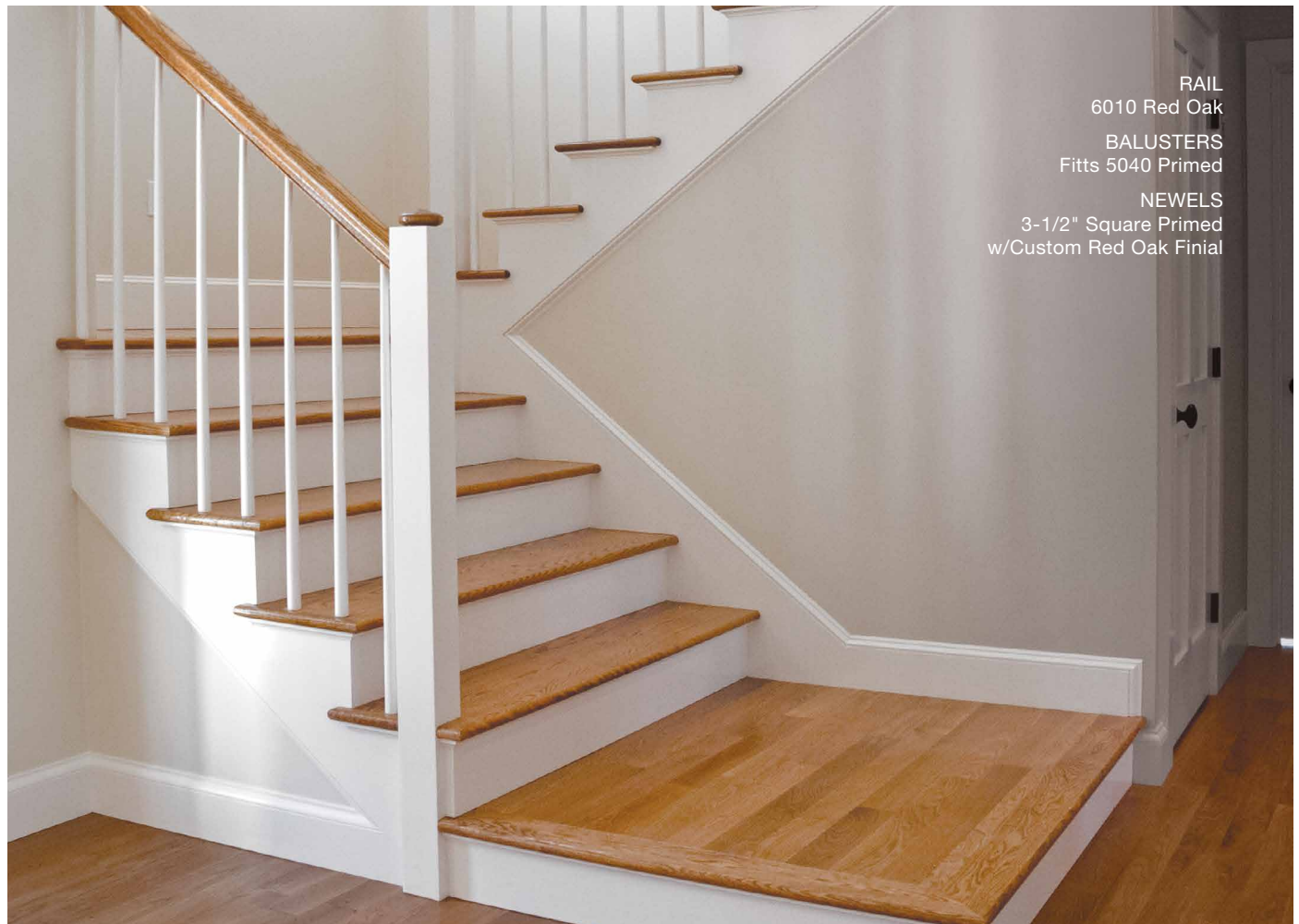


**TONGUE TREAD**  
*Not available on stock returned treads.*

**GROOVE RISER**

**RIP TREAD**  
*Specify width.*

**RETURN TREAD**  
*One or both ends, specify L or R.  
Add to any stock tread.  
Can be returned at any length.  
Returns coped to match tread.*



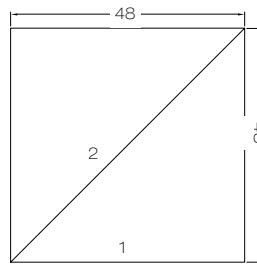
**RAIL**  
6010 Red Oak  
**BALUSTERS**  
Fitts 5040 Primed  
**NEWELS**  
3-1/2" Square Primed  
w/Custom Red Oak Finial

# Winder Treads.

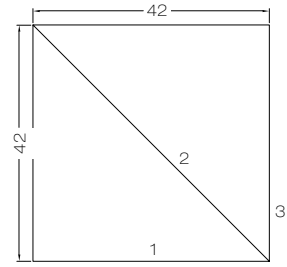
Winder treads are 3/4" or 1-1/32" thick. Custom winder treads are available in your choice of species (see page 1). Custom winders require a template and will be made 2" oversize. Winders over 8.75 sq ft are not guaranteed.

45° 3 WINDER SET		45° 3 WINDER SET	
Red Oak	Yellow Pine	Red Oak	Yellow Pine
42" Winder Set	5 7	5 7	7
48" Winder Set	5 7	5 7	7

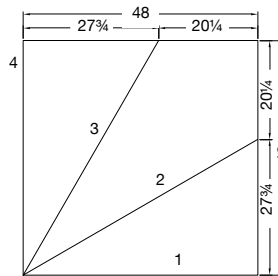
Specify left or right hand.



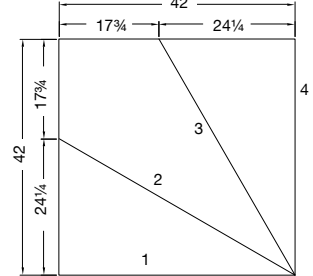
**2 Winder Set**  
45° Left Hand



**2 Winder Set**  
45° Right Hand



**3 Winder Set**  
30° Left Hand



**3 Winder Set**  
30° Right Hand



RAIL  
6014 Sapele



# Nosing, Cove, and Landing Tread.



**3/4"**

**Return Nosing**

**Red Oak** ✓

3/4" x 1-1/32" x 13"  
ORETURN34

**White Oak** ✓

3/4" x 1-1/32" x 13"  
WRETURN34

**1-1/32"**

**Return Nosing**

**Red Oak** ✓

1-1/32" x 1-1/4" x 13"  
ORETURN

**Maple** ✓

1-1/32" x 1-1/4" x 13"  
MRETURN

**White Oak** ✓

1-1/32" x 1-1/4" x 13"  
WRETURN



**5/8" x 3/4"**

**Cove**

(sold by the  
linear ft)

**Red Oak** ✓

OCOVE

**Clear Pine** ✓

WM96

**Primed Poplar** ✓

WM96PRIMED

**Maple Cove** ✓

MCOVE

**Jatoba** ✓

JCOVE

**White Oak** ✓

WCOVE

**Cherry** ✓

CCOVE

**Sapele**

**Mahogany** ✓

SCOVE



**1-1/16" x 4-1/4"**

**Landing Tread**

(sold by the linear ft)

**Red Oak** ✓

OLAND116

**Maple** ✓

MLAND116

**Southern**

**Yellow Pine** ✓

PLAND116

**1-1/16" x 5-1/2"**

**Landing Tread**

(sold by the linear ft)

**Red Oak** ✓

OLAND512

**Maple** ✓

MLAND512

**Jatoba** ✓

JLAND512

**White Oak** ✓

WLAND512

**Cherry** ✓

CLAND512



**3/4" x 4-1/4"**

**Landing Tread**

(sold by the linear ft)

**Red Oak** ✓

OLAND34

**3/4" x 5-1/2"**

**Landing Tread**

(sold by the linear ft)

**Red Oak** ✓

34512OAK

**White Oak** ✓

34512WO

**Maple** ✓

34512MAP

**Southern Yellow Pine** ✓

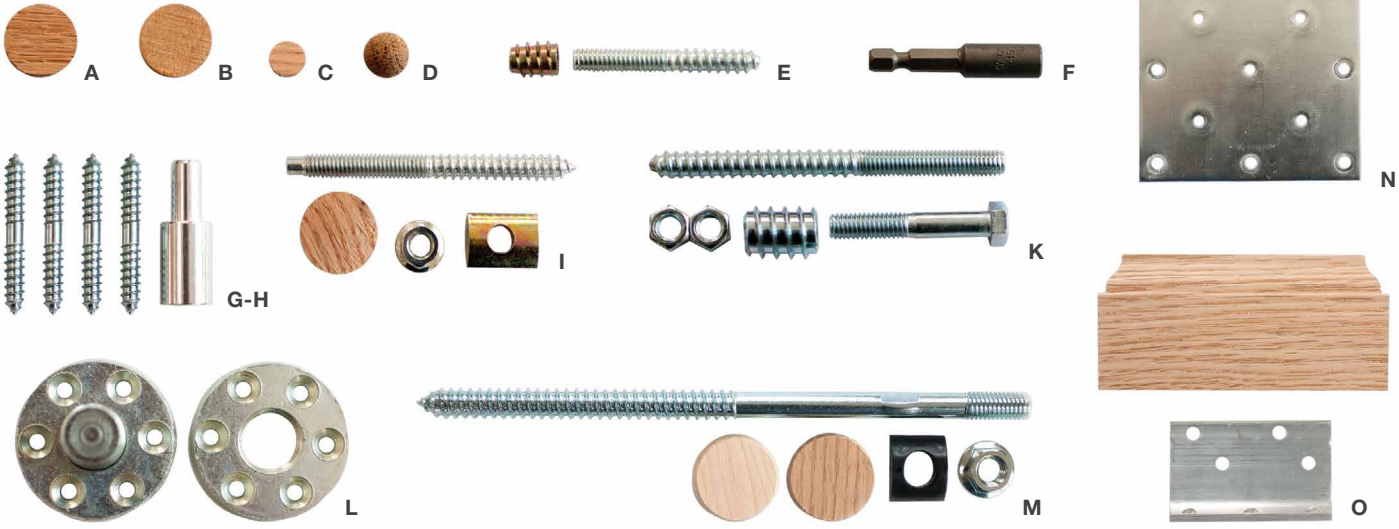
34512SYP



RAIL  
Custom 6009 Sapele

BALUSTERS  
Custom Turned

# Accessories.



**A. Oak Plug 1" ✓**  
F3000 RPLUG

**B. Beech Plug 1" ✓**  
F3000 RPLUGB

**C. Oak Bung 3/8" ✓**  
BUNG

**D. Oak Button 3/8" ✓**  
BUTTON

**E. Baluster Screw & Threaded Insert ✓**  
1/4" x 2" BFASTENER

**F. Baluster Bolt Driver ✓**  
BBDRIVER

**G. Baluster Fastening Kit ✓**  
1 driver, 4 baluster screws  
F3009 BFKIT

**H. Baluster Screw ✓**  
F3003

**I. Rail Bolt ✓**  
rail bolt, nut/washer, plug  
F3001 RBOLTPKG

**J. Rail Bolt Wrench ✓**  
F3011 UBSWRENCH

**K. Newel Installation Kit ✓**  
NIKIT

**L. Fas-n-Fast 2" ✓**  
newel post fastener  
FASNFAST

**M. Sure-tite™ ✓**  
1/2" x 11" ✓  
newel post fastener  
F3005 SURETITE

**N. Newel Plate Fastener ✓**  
Includes 1 plate and  
13 screws  
NPF

**O. Newel L-Bracket Kit ✓**  
Includes 4 L-brackets  
and 4 pieces oak trim  
3" F3007 NLBRKTKITO  
3-1/2" F3008 NLBRKTKITO312

**WALL BRACKETS**



**Standard Wall Bracket**

**Brass ✓**  
HBRK

**Satin Nickel ✓**  
HBRKSN

**Oil Rubbed Bronze ✓**  
HBRKORB



**Heavy Duty Wall Bracket**

**Brass ✓**  
F3010 HDBRACKETBB

**Satin Nickel ✓**  
F3010 HDHBRKSN

**Oil Rubbed Bronze ✓**  
F3010 HDBRACKETORB

**Black ✓**  
F3010 HDHBRKBL

**ROSETTES**



**Round Rosette**  
4-1/2" diameter  
7017

**Oak ✓**

**Beech ✓**

**Sapele Mahogany ✓**

**Maple ✓**

**Poplar ☐**



**Oval Rosette**  
4" x 5-1/2"  
7037

**Oak ✓**

**Beech ✓**

**Sapele Mahogany ✓**

**Maple ✓**



**Rectangle Rosette** ☐  
3-1/4" x 4-3/4"  
7007

**Oak ☐**

**Sapele Mahogany ☐**

**Maple ☐**

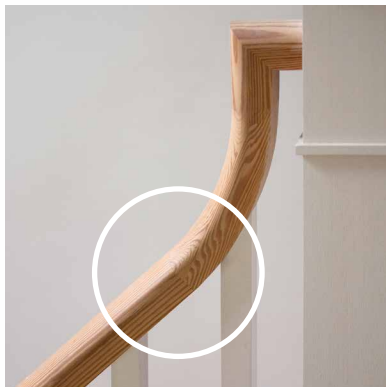
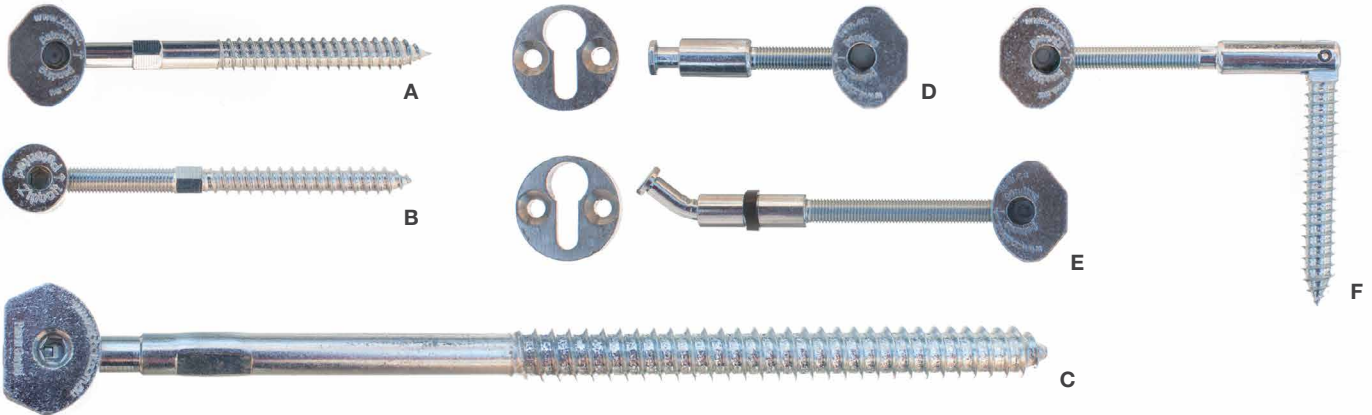
**Poplar ☐**



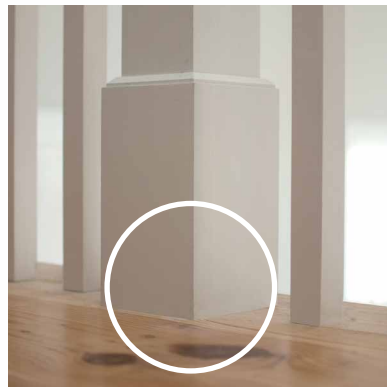
# Zipbolt Fasteners.



The ZIPBOLT™ UT Rail Bolt uses the same hole boring configuration as traditional rail bolts, but its ease of installation makes it very different. The ZIPBOLT™ UT one-piece totally integrated gear head replaces the old nut and washer making it quick and simple to join stair parts together using common bits and drivers. Instead of trying to fit a nut and wrench into a 1" hole, the installer easily tightens the bolt with a hex driver bit and an adjustable torque drill or ratcheting screwdriver, or a simple allen wrench can be used.



**A. ZIPBOLT™ UT Rail Bolt** ✓  
Easily join rail segments and fittings.  
2 Rail Bolts, 2 Plugs, 1 5mm Driver  
ZIPBOLT2

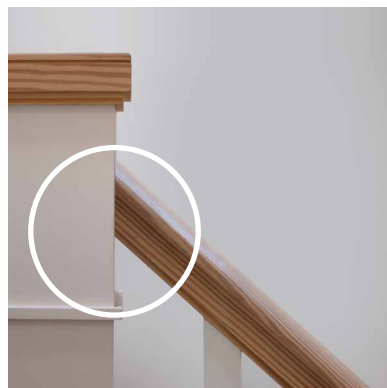


**C. ZIPBOLT™ Super UT** ✓  
Newel Post fastener  
1 Bolt, 2 Plugs, 1 6mm Driver  
ZIPSUPER



**D. ZIPBOLT™ UT Slipfix Rail Bolt** ✓  
Post-to-post fastener for balconies.  
2 Rail Bolts, 2 Plugs, 1 5mm Driver  
ZIPSLIP2

**B. ZIPBOLT™ UT Micro Rail Bolt** ✓  
A smaller version of the original  
ZIPBOLT™ UT Rail Bolt. Perfect for  
small round, and short profile rails.



**E. ZIPBOLT™ UT Angled  
Slipfix Rail Bolt** ✓  
For use with Angled Rail Bolt for  
post-to-post on stairs.  
2 Rail Bolts, 2 Plugs, 1 5mm Driver  
ZIPSLIPA2



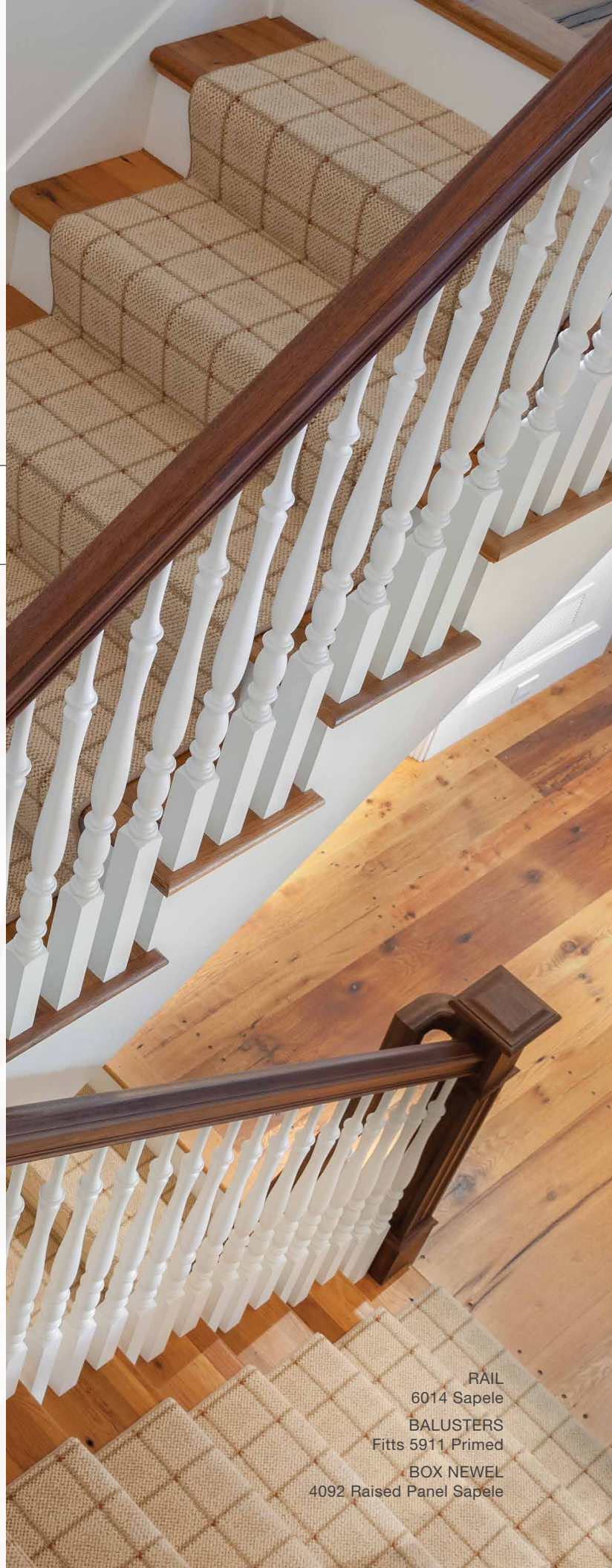
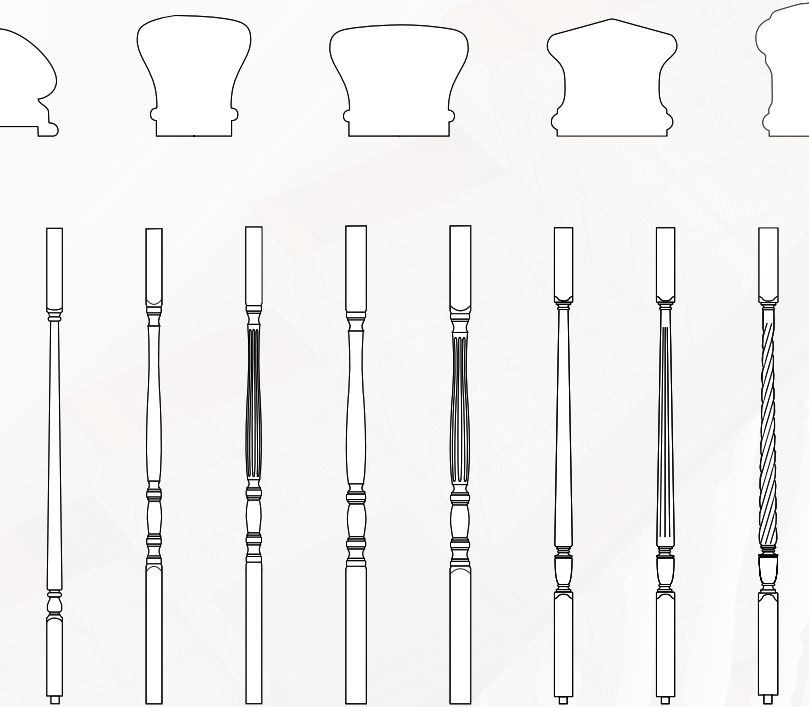
**F. ZIPBOLT™ UT Angled Rail Bolt** ✓  
For use with Angled Slipfix for  
post-to-post on stairs.  
2 Rail Bolts, 2 Plugs, 1 5mm Driver  
ZIPUTAR2



**ZIPBOLT™ Drill Guide** ✓  
Optional tool for even quicker installation.  
Not for use with ZIPBOLT™ Super UT.  
1 Drill Guide, 1 Paddle Bit,  
2 Drill Bits, 1 Storage Bag  
ZIPRBGUIDE



IN ADDITION TO THE COOPER STAIR PARTS COLLECTION, WE ARE ALSO A FULL STOCKING DEALER OF FITTS STAIR COMPONENTS. FITTS OFFERS A WIDE VARIETY OF STAIR PARTS INCLUDING NEWEL POSTS, HARDWOOD AND IRON BALUSTERS, HANDRAIL, FITTINGS, AND MORE.



Please refer to the Fitts full line catalog for additional stair parts.

RAIL  
6014 Sapele  
BALUSTERS  
Fitts 5911 Primed  
BOX NEWEL  
4092 Raised Panel Sapele



# ViewRail Cable Rail System.

THE VIEWRAIL SYSTEM COMBINES VALUE AND ELEGANCE LIKE NO OTHER CABLE RAIL SYSTEM. INNOVATIVE DESIGN ALLOWS ALL OF THE FASTENING HARDWARE TO BE HIDDEN INSIDE POSTS, SO ALL YOU SEE IS THE BEAUTY AND SIMPLICITY OF STAINLESS STEEL CABLE. INDOOR AND OUTDOOR STAIRS AND BALCONIES BECOME STATEMENTS OF MODERN ARCHITECTURE WITH THE SEAMLESS LOOK OF VIEWRAIL'S STAINLESS STEEL CABLE, GLASS PANELS, OR STAINLESS STEEL ROD RAIL SYSTEMS.



**Horizontal Cable**  
*shown with wood posts  
and vinyl sleeves*



**Vertical Cable**



**Stainless Steel Rod**



**Glass Panels**



# Prefinishing.

LET US SAVE YOU A STEP BY PREFINISHING YOUR TREADS, RISERS, BALUSTERS, NEWEL POSTS, OR HANDRAIL FOR YOU. THE PROFESSIONALS IN OUR PREFINISHING DEPARTMENT CAN SAND AND APPLY A SMOOTH PRIMER OR DURABLE CLEAR COAT TO ANY OF OUR STAIR PARTS BEFORE THEY LEAVE THE PLANT. YOU'LL APPRECIATE THE TIME AND MONEY SAVED, YOUR CUSTOMERS WILL LOVE THE BEAUTY THAT ONLY A FACTORY-APPLIED SPRAY FINISH CAN DELIVER.







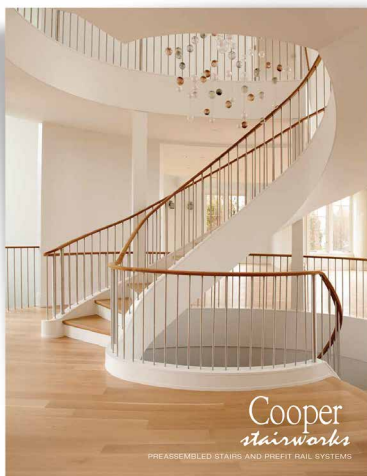
# Cooper stairworks

## PREASSEMBLED STAIRS

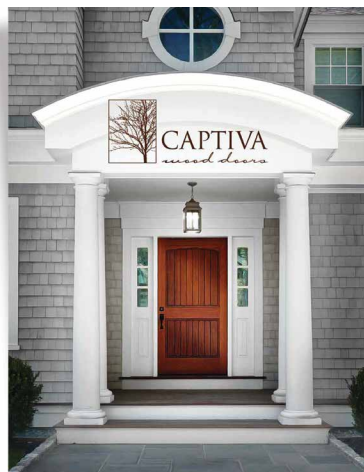
Whether you need a simple and safe utility stair to the basement, a curved pre-fit rail system, or an elaborate unsupported staircase, our team of experienced craftsmen can prove invaluable in timesaving service. Preassembled stairs are built quickly and efficiently in our state-of-the-art plant in Somerset, MA and often times are more cost effective than site built stairs. We offer installation, free job site measurements and CAD design services. Stairs are shipped protected in cardboard and plastic so they can be installed once the house is weather tight and used during the construction process.



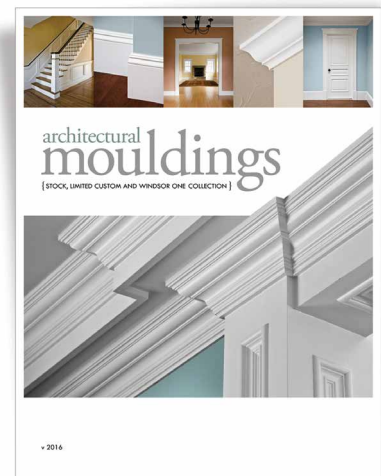
### LEARN ABOUT OUR OTHER STAIR AND CUSTOM MILLWORK PRODUCTS:



**Cooper Preassembled Stairs**  
Made in our plant in Somerset, MA, Cooper Stairworks Preassembled Stairs save time and on-site labor costs by streamlining the stair building process.  
[www.cooperstairworks.com](http://www.cooperstairworks.com)



**Captiva Wood Doors**  
Captiva Custom Wood Doors are also handcrafted in our woodworking plant in Somerset, MA. Captiva Wood Doors are available in almost any species, size, shape, and design.  
[www.captivawooddoors.com](http://www.captivawooddoors.com)



**Architectural Mouldings**  
Our Architectural Mouldings catalog showcases full scale drawings and 3D renderings of a collection of some of our most popular stock and custom moulding profiles.



RAIL  
6009 Sapele  
BALUSTERS  
5060 1-1/4" Primed  
BOX NEWEL  
4093 Recessed Panel  
Primed w/Sapele Cap & Bead

v. 2016

# Cooper *stairworks* stair parts



[www.HornerMillwork.com](http://www.HornerMillwork.com)  
800.543.5403



**HORNER MILLWORK**  
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21H Turnpike Road | Southboro, MA 01772 | 508.481.9774  
55 Corporate Park Drive | Pembroke, MA 02359 | 781.826.7770

**HORNER COMMERCIAL SALES**  
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228 Bourne Blvd | Savannah, GA 31408 | 912.748.8261